Dart Aerospace Ltd. Tuesday, 7/1/2008 2:35:01 PM Kim Johnston **Process Sheet** CU-DAR001 Dart Helicopters Services : STRUT **Drawing Name** Customer Job Number . 40195 : 10219 Estimate Number : D219923 P.O. Number Part Number S.O. No. : · D2199 REV. E1 This Issue : 7/1/2008 **Drawing Number** Prsht Rev. : NC : N/A Project Number : // : SMALL /MED FAB : E1 First issue Type **Drawing Revision** : 37849 Previous Run Material : 7/15/2008 Each Due Date Written By Checked & Approved By Rem polish & add finish NG/CC : Est:D **4**2.06.10 Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M304TR0750W049 304 RD Tube .750 x .049W 1.0 15.000 Comment: Qty.: 11.5500 f(s) 2.3100 f(s)/Unit Total: Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall 108 498 Batch No: (M304TR0750W049) 2.0 BRAKE NC NC BRAKE Comment: BRAKE NC Punch per Dwg D2199 and Spec Control Dwg D2638 3.0 SMALL FAB 1 SMALL'& MEDIUM FAB RESOURCE 1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr QC5 4.0 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 5.0 POWDER COATING Comment: POWDER COATING Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3 oF START TIME: mil 08, **OVEN TEMPERATURE:** FINISH TIME:

User:

Dart Aerospace Ltd

W/O:		WORK ORD	WORK ORDER CHANGES							
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NOTE: Date & initial all entries

Date:

Tuesday, 7/1/2008 2:35:01 PM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 40195

Part Number: D219923

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



8.0

QC21



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

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- 1. MAKE PER TEMPLATE DT2199-XX WHERE XX IS THE RESPECTIVE DASH NUMBER
 2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE \$0.750 x 0.049 WALL
 3. FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI \$\infty\$5 4.3/EN

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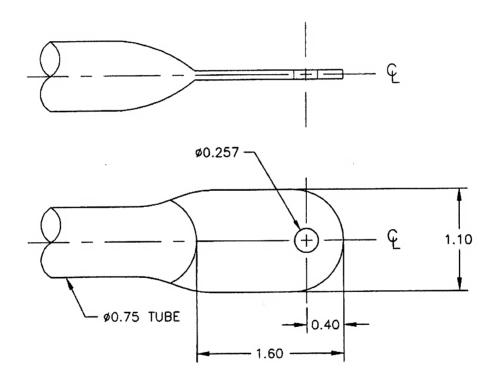




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SPECIFICATION CONTROL DRAWING FOR PUNCH DT8117



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